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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/738,344	12/17/2003	Arianna T. Morales	GP-302303	9697
7590	06/20/2006		EXAMINER	ZIMMERMAN, JOHN J
Kathryn A. Marra 300 Renaissance Center Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000			ART UNIT	PAPER NUMBER
			1775	
DATE MAILED: 06/20/2006				

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)	
	10/738,344	MORALES ET AL.	
	Examiner	Art Unit	
	John J. Zimmerman	1775	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on June 12, 2006 (RCE papers).
- 2a) This action is FINAL. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1,2,4-14,16 and 17 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) Claim(s) _____ is/are allowed.
- 6) Claim(s) 1-2, 4-14 and 16-17 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on 17 December 2003 is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) <input type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413)
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date. _____.
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date _____.	5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)
	6) <input type="checkbox"/> Other: _____.

THIRD OFFICE ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on June 12, 2006 has been entered.

Amendments

2. This Third Office Action is in response to applicant's communication titled "AMENDMENT AFTER FINAL" received May 10, 2006. Claims 1-2, 4-14 and 16-17 are pending in this application.

Claim Rejections - 35 USC § 112, First Paragraph

3. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

4. Claims 1-2, 4-14 and 16-17 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claims contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventors, at the time the application was filed, had possession of the claimed invention. Applicant has amended the claims to recite that "said metal foam precursor is adapted to release a blowing agent gas from within said metal foam precursor to an ambient environment" (e.g. claim 1, lines 5-7; claim 6, lines 5-6) and to recite that "throughout transformation of said metal foam precursor to said metal foam, a blowing agent gas is released from within said metal foam precursor and into an ambient environment" (e.g. claim 11, last three lines; claim 17, last three lines). Although applicant cites paragraphs [0016]-[0018] of the specification as support for this amendment, it is not clear where release of the gas to an "ambient environment" is described in the original disclosure.

Claim Rejections - 35 USC § 112, Second Paragraph

5. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

6. Claims 1-2, 4-14 and 16-17 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

7. Applicant has amended the claims to recite that "said metal foam precursor is adapted to release a blowing agent gas from within said metal foam precursor to an ambient environment" (e.g. claim 1, lines 5-7; claim 6, lines 5-6) and to recite that "throughout transformation of said metal foam precursor to said metal foam, a blowing agent gas is released from within said metal foam precursor and into an ambient environment" (e.g. claim 11, last three lines; claim 17, last three lines). It is not clear how the precursor is to be "adapted" within the context of claim interpretation. It is also not clear what the "ambient environment" is.

Double Patenting

8. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

9. Claims 1-2, 4-14 and 16-17 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-11 and 19-24 of copending Application No. 10/738,345 in view of Rashid (U.S. Patent 6,253,588) and Seeliger (U.S. Patent 6,090,232). The pending claims differ from the claims of the copending application mainly in that the pending claims do not recite the die and platen apparatus used in the

superplastic or quick plastic forming processes and the copending claims do not recite manufacture of the foam core from a metal foam precursor. Regarding the recitation of die and platen apparatus, Rashid (e.g. Figure 2) clearly shows that quick plastic forming and superplastic forming operations conventionally are done in die and platen apparatuses. There is no patentable distinction between the sets of claims of the pending applications based on the mere recitation of conventional apparatuses necessary to perform the claimed quick plastic forming and superplastic forming method steps. Regarding the lack of recitation of a foam precursor in the claims of the copending application, Seelinger clearly shows that forming metallic foam core structures from foam precursor structures is an obvious step in the art when forming metallic foam core composite structures (e.g. see column 3, lines 13-17; Figure 2). As shown by Seelinger, there is no patentable distinction between the sets of claims of the copending application based on the formation of the metallic foam core from a precursor. This is a provisional obviousness-type double patenting rejection since the applications have yet been patented.

Claim Rejections - 35 USC § 103

10. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

11. Claims 1-2, 4-14 and 16-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Seeliger (U.S. Patent 6,090,232) in view of Baumeister (U.S. Patent 5,151,246) and further in view of Rashid (U.S. Patent 6,253,588).

12. Seeliger discloses a metal foam composite having a curvilinear shape (e.g. see column 3, lines 13-17; Figure 2). The foam metal can be made from a metal powder such as alloyed aluminum and light metal alloys (a term used in the metallurgical art to refer to alloys such as aluminum alloys) can be used for the solid metal sheets (e.g. see column 2, lines 14-20). The foam layer can be made by mixing the metal powder with a blowing agent (e.g. see column 2, lines 42-48) to form a foamable semi-finished product. Foam alloys of the types described would be expected to have metallic microphases (e.g. applicant's claim 8). Seeliger may not disclose details of the blowing agent composition and foaming temperatures, but Baumeister shows that these details are well within the purview of those of ordinary skill in the art. Baumeister discloses that using titanium hydride blowing agent with aluminum alloy powders is conventional in the prior art (e.g. see Examples 1-7) and also discloses typical foaming temperatures for various metal powder and blowing agent mixtures. In view of Baumeister, the use of a mixture of aluminum alloy powder with a titanium hydride blowing agent would have been obvious to one of ordinary skill in the art at the time the invention was made for the metal foam composite of Seeliger because Baumeister supplies details on making metal foam compositions and their processing temperatures that Seeliger omits. Seeliger discloses that his metal foam composite can be used for car body panels in providing crash protection (e.g. see column 4, lines 31-44), but may not disclose the use of superplastic forming for the sheet metal

in the panels. Rashid, however, discloses that car body panels made with sheet metal can be made more easily using superplastically formable metal materials (e.g. see column 1, first paragraph) and quick plastic forming processes (e.g. see column 1, lines 5-12). Processing steps, forming steps and conditions are disclosed by Rashid (e.g. see claims 1-14). It would have been obvious to one of ordinary skill in the art at the time the invention was made to use superplastically formable metal materials for the car body panels of Seeliger because Rashid discloses that superplastically formable materials have processing advantages over in car body panel manufacture if complex shapes are needed.

Response to Arguments

13. Applicant's arguments filed May 10, 2006 have been fully considered but they are not persuasive.

14. Regarding the provisional rejection under the judicially created doctrine of obviousness-type double patenting over copending Application No. 10/738,345, applicant requests that this provisional rejection be held in abeyance until the application is in condition for allowance at which time the applicant intends to file a terminal disclaimer. Allowability of the claims of the pending application, however, cannot be indicated as long as the provisional obviousness-type double patenting rejection has not been resolved.

15. Applicant has amended the claims to recite that "said metal foam precursor is adapted to release a blowing agent gas from within said metal foam precursor to an ambient environment"

(e.g. claim 1, lines 5-7; claim 6, lines 5-6) and to recite that "throughout transformation of said metal foam precursor to said metal foam, a blowing agent gas is released from within said metal foam precursor and into an ambient environment" (e.g. claim 11, last three lines; claim 17, last three lines). It is not clear how the precursor is to be "adapted" within the context of claim interpretation. It is also not clear what the "ambient environment" is. The term "ambient" conventionally means "surrounding" and since a blowing agent conventionally releases its gas into the surrounding composition to form cells (e.g. open cells and/or closed cells), it is not clear how this limitation distinguishes over the applied prior art. In any event, it is unclear whether the cited limitations have support in the original disclosure and, as noted above, it is unclear how they necessarily affect the applicability of the applied prior art.

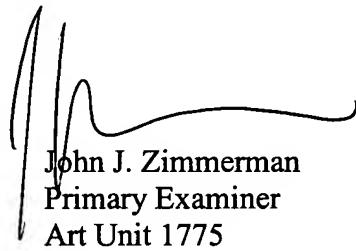
16. Regarding the rejection of the claims under 35 U.S.C. 103(a) as being unpatentable over Seeliger (U.S. Patent 6,090,232) in view of Baumeister (U.S. Patent 5,151,246) and further in view of Rashid (U.S. Patent 6,253,588), applicant argues that the quick plastic forming process of Rashid is highly dependent on materials selected, air flow across the metal sheet, pressure applied to the metal sheet, and other processing variables. The examiner notes, however, that quick plastic forming processes are well known and understood by those skilled in art. Evidence of the level of skill in the quick plastic forming art is that applicant's own disclosure is assumed enabling for quick plastic forming while disclosing very limited information (if any) on material selection, airflow across the metal sheet, pressure applied to the metal sheet and other processing variables. Therefore, for applicant's own disclosure to be enabling, it must be assumed that these selections and variables are indeed within the purview of the skilled metallurgist. It is

inconsistent for applicant to argue that these selections and variables are not within the purview of the skilled metallurgist when discussing the applied prior art, and yet fail to disclose these selections and variables when presenting applicant's own invention. Regarding applicant's arguments that Baumeister's process is incompatible with Seeliger's process. The examiner notes that Baumeister was applied only to show the *fairly disclosed concept* of using various combinations of blowing agents and metal powders conventionally used in the metal foaming art. There is no indication in the rejection that Baumeister's process or composite construction should be bodily incorporated into Seeliger's invention. It is well settled that the test of obviousness is not whether the features of one reference can be bodily incorporated into the structure of another and proper inquiry should not be limited to the specific structure shown by the references, but should be into the concepts fairly contained therein, *In re Van Beckum*, 169 USPQ 47 (CCPA 1971); *In re Bozek*, 163 USPQ 545 (CCPA 1969); *In re Richman*, 165 USPQ 509 (CCPA 1970); *In re Henley*, 112 USPQ 56 (CCPA 1956); *In re Sneed*, 218 USPQ 385 (Fed. Cir. 1983).

Conclusion

17. Any inquiry concerning this communication or earlier communications from the examiner should be directed to John J. Zimmerman whose telephone number is (571) 272-1547. The examiner can normally be reached on 8:30am-5:00pm, M-F. Supervisor Jennifer McNeil can be reached on (571) 272-1540. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

18. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



John J. Zimmerman
Primary Examiner
Art Unit 1775

jjz
June 16, 2006